



# SERVOFLEX INTERMITTENT

### Intermittent Flow-wrapper (HFFS)

Intermittent horizontal wrapping machine with reel holder from below suitable for wrapping products with heat sealing or polyethylene film.

Speed Up to 20 packs/min Product width From 10 mm to 400 mm Product length From 35 mm to unlimited Product height Max 120 mm Reel Width Up to 600 mm

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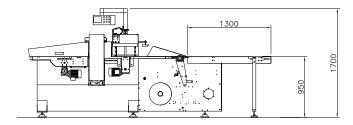


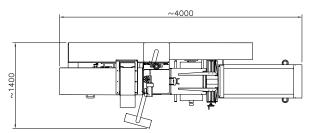




# **TECHNICAL FEATURES**

- RAL 9007 painted metalwork base and reel holder support.
- Sheet metal surface to load on film, 1300 mm length and 400 mm width, with phasing device.
- Reel holder from below for reels up to 600 mm wide (optional up to 900 mm).
- Universal forming machine with manual width adjustment.
- Longitudinal hot air sealing unit with film feed, heightadjustable.
- Intermittent transversal sealing unit with 400 mm sealing bars. Electric-impulse sealing device controlled from PLC.
- Cutting-sealing system with pneumatic controlled closure.
- Sealing temperatures managed by electronic temperature controllers.
- Plastic material incident guards with relative safety micro switches.
- Output conveyor belt, 900 mm long.
- Control for the machine drive motors:1) Longitudinal sealing and output belt drive motor
  - 2) Conveyor belt drive motor
  - 3) Conveyor belt below the wheels drive motor
- Management PLC with Imanpack operator interface.
- Machine built according to CE Standards.





layout

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#### PACKAGING & ECO SOLUTIONS

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## ACCESSORIES

- Automatic feeding.
- UVC lamps for film sterilization.
- Gas injection.
- Oxygen residual continuous analyzer.
- Mechanical bellows.
- Labelling systems.
- Print-on-film systems.
- Wire cutting and film trimming device.



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